

# P477 EASYSHAPE



*Easysshape or P477 is a putty like substance used for fairing plugs or interiors of yachts. It is a very light weight body putty. Easysshape is a tough filled putty based on an unsaturated polyester resin with light weight microspheres.*

**The most important features are :**

- Good gap filling properties
- Extremely easy to sand - ie **EASYSHAPE**
- Medium gel time
- Light weight
- Good adhesive strength

**Typical gel times of Methyl Ethyl Ketone Peroxide (MEKP) at 25 deg C are :**

- 1% MEKP 15 minutes
- 2% MEKP 10 minutes

**Easysshape /P477** can be applied by a notched trowel or squeegee. A spackle tool can also be used. Coverage is dependent upon surface of substrate and skin. In order to calculate the coverage uses a factor of 1kg to 1.5 kg per m<sup>2</sup>. This will give a thickness of approx. 2mm.

**Note:** Mix putty like body filler.

## TECHNICAL DATA

<b>Appearance</b>	<b>Grey with reddish tint</b>
<b>Tensile Strength</b>	<b>8 MPa</b>
<b>Tensile Modulus</b>	<b>700 MPa</b>
<b>HDT</b>	<b>45 deg C</b>
<b>Flash Point</b>	<b>31 deg C</b>
<b>Shrinkage</b>	<b>2%</b>

**Storage** Six months from date of manufacture if kept in closed opaque containers at 20 - 25 Deg C.